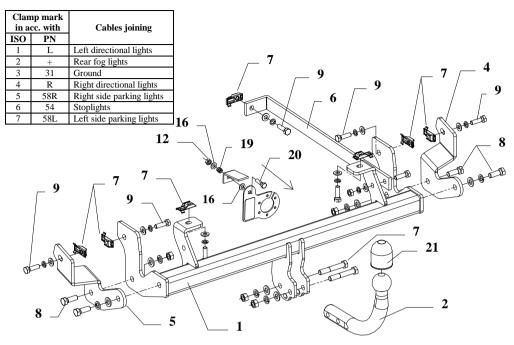
FITTING INSTRUCTION



This towbar is designed to assembly in following cars: **Peugeot 807, Fiat Ulysse, Citroen C8, Lancia Z** (all 5 doors and VAN) produced since 2002 catalogue no. **F26** and is prepared to tow trailers max total weight **1850 kg** and max vertical load **76 kg**.

From manufacturer

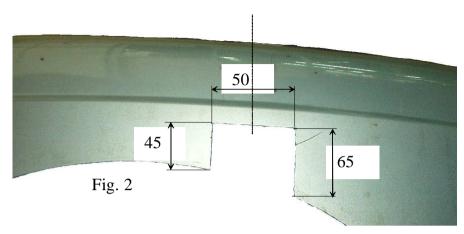
Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

Fitting instructions

- 1. Disassemble the rear bumper.
- 2. Mounting points are original points described by a car producer. This places are covered by sticker, take them out.
- 3. To uncovered holes put special nuts "Caget nut" (pos.7).
- 4. Put mian bar of the towbar in this way, so towbar's holes agree with caget nut, fix by M10x35mm bolts (pos. 9) as shown on the drawing (loosely).

- 5. Fix side brackets pos. 4, 5 and flat bar pos. 6.
- 6. Cut the bumper according to the fig. 2 and then reassemble it.



- 7. Fix tow-ball (pos. 2) using bolts M12x75mm (pos. 7) from accessories.
- 8. Fix the socket plate (pos. 3) as shown on the drawing.
- 9. Tighten all bolts according to the torque shown in the table.
- 10. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station)
- 11. Complete paint layer damaged during installation.

| Torque settings for nuts and bolts (8,8): | | | | |
|---|---------------------|---------------------|--|--|
| M6 - 11 Nm | M8 - 25 Nm | M10 - 50 Nm | | |
| M12 - 87 Nm | M14 - 138 Nm | M16 - 210 Nm | | |

NOTE

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

Towbar accessories:

| Pos. Name: Main bar Quantity: 1 | Pos. Name: Left bracket Ouantity: 1 | Pos. Name: Nut 8 B Quantity: 4 M12 | Pos. 16 Name: Plain washer ouanity: 2 Dim.: \$\theta\$ 8,5 mm |
|--------------------------------------|--|--|---|
| | Pos. Name: Flat bar Ouantity: 1 | Pos. Name: Nut 8 B Ouanity: 1 Dim.: M10 | Pos. Name: Spring washer Quantity: 6 Dlm.: \$12,2 mm |
| Pos. 2 Name: Tow ball Quantity: 1 | Pos. Name: Bolt 8,8 B Ouanity: 2 Dim.: M12x75mm | Pos. Name: Nut 8 B 12 Dim.: M8 | Pos. Name: Spring washer auantity: 8 Dim.: \$ 10,2 mm |
| Pos 3 Name: Socket plate quantity: 1 | Pos. Name: Bolt 8,8 B Ouantity: 4 Dim.: M12x35mm | Pos. Name: Caget nut Quantity: 7 | Pos. 19 Name: Spring Quantity: 1 |
| Pos. Arme: Right bracket Quantity: 1 | Pos. Name: Bolt 8,8 B Ouantity: 8 Dim.: M10x35mm | Pos. Name: Plain washer Quantity: 6 Dim.: \$\phi\$ 13 mm | Pos. Name: Bolt 8,8 B Quantity: 1 Dim.: M8x30mm |
| | | Pos. Name: Plain washer 15 Dim.: Ø 10,5 mm | Pos. Name: Ball cover Ouantity: 1 |



PPUH AUTO-HAK S.J.

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Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **F26**

Designed for:

Peugeot 807 – 5 doors, VAN Fiat Ulysse – 5 doors, VAN, Citroen C8 – 5 doors, VAN, Lancia Z – 5 doors, VAN produced since 2002 Technical data: **D**-value: **10.45 kN**

maximum trailer weight: **1850 kg** maximum vertical cup load: **76 kg**

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 0837

Foreword

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the areas of the matting surfaces of the towing hitch. The vehicle manufacturer's specifications regarding trailer load and max. vertical cup mass are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

 $\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$